



Dart Aerospace Ltd.
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D117-762-011
Job Sheet 178412



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 7/11/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/11/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 27 2018
110	Packaging	1 pcs		7/11/18	0.00	0.00	Packaging1-1		JUL 26 2018
120	QC	1 pcs		7/11/18	0.00	0.00	QC4		9-89
130	Packaging	1 pcs		7/11/18	0.00	0.00	Packaging3-1		9-89
135	DC	1 pcs		7/11/18	0.00	1.52	DC		9-89
140	QC21-FG	1 Ea		7/11/18	0.00	0.00	QC21		9-89

Part Op 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt A106-52A	2 Ea (2 ea)	90-Start up Operation	FM127044
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	5082568
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5055787
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5056113
MS21043-6	Nut MS21043-6	2 Ea (2 ea)	90-Start up Operation	5067266
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	503033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	8	0
	D3512-041	2	8	0
	D5300-1	2	41	0
	D5301-1	2	43	0
	MS21043-6	2	218	0
110-Packaging	D117-762-041	1	0	0



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Container No: S096500



Part: D117-762-011

Job No: 178412

Serial No/Batch: S096500

Revision: A / E

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 15/10/2014 TC STC LoA RDIMS-4374899 08/0

Part Specifications
Specifications could not be found.

Plex 5/31/18 11:49 AM dart.white.jesse

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-762 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 4

REF FAA STC: SR01853SE

REF: TC LETTER OF ACCEPTANCE RDIMS-4374899

REF EASA STC: EASA.10017063

1.0 PURPOSE

The purpose of this Dart Service Instruction (DSI) is to replace the ground handling lugs (D3864-1 Bushings, AN6C51A Bolts and MS21043-6 Nuts) on the D117-762-XXX Skidtubes with a structurally superior lug design (D5300-1 Bushings, D5301-1 Plugs, AN6C52A Bolts, MS21043-6 Nuts) as shown in Figure 1. The new hardware will be included in D117-762-011 @ CHG 004 and subsequent.

2.0 INSTALLATION

For D117-762-011 @ CHG 004 and subsequent, the ground handling hardware should be installed as follows:

- 2.1 Loosely install (qty 2) D5300-1 GHL Bushing & (qty 2) D5301-1 GHL Plug wet with Proseal 890 or MIL-S-8802 Class B2 Sealant in location shown in Figure 1.
- 2.2 Install (qty 2) AN6C52A Bolts and (qty 2) MS21043-6 Nuts in accordance with Figure 1. Clean up squeezed out Proseal and apply fillet seal around D5300-1 & D5301-1.
- 2.3 Torque AN6C52A Bolts 160 - 190 in-lbs (18.1 - 21.5 N-m).

3.0 PARTS LIST

For D117-762-011 @ CHG 004 and subsequent, the Part List in IIN-D117-762 and ICA-D117-762 is modified as follows:

IS

ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	D117-762-011	SKIDTUBE INSTALLATION
50	2	AN6C52A	BOLT
51A	2	D5300-1	GHL BUSHING
51B	2	D5301-1	GHL PLUG
52	2	MS21043-6	NUT

A	NEW ISSUE	RF	17.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE, LTD EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV.A
MFG. APPR.	N/A	DSI 9771	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	GHL UPGRADE KIT	NTS
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